

PRODUCT DATASHEET

Solda-Met™ 1C Liquid Flux

Solda-Met™ 1C is a highly active soft soldering liquid flux recommended for use on stainless and carbon steels. It is active from 180°C up to 350°C. The flux may also be used on non-ferrous alloys where there is a need for an active flux. The residues are corrosive and should be removed after soldering by immersion in hot or cold water.

Product Details

Composition:	Proprietary
Specification / Standard:	N/A
Active Range:	180-350°C

Conditions For Use

Read the Safety Data Sheet before use and wear protective equipment especially to eyes and skin.

First remove surface contamination from the parts to be soldered. They should be free from oil and grease; surface oxide should be mechanically removed. Carefully stir or shake the solder flux.

A layer of flux should be applied, using a paint brush, to the joint surfaces before assembly of the parts.

The flux residues of this product, left after completion of the soldering operation, are corrosive and should be removed. For best results soak the components in warm water and then rinse before drying.

Store flux at ambient room temperature with the lid on.

Forms of Supply

250ml, 1l plastic containers.

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