

PRODUCT DATASHEET

Solda-Met™ 3C Flux Paste

Solda-Met™ 3C is a highly active soft soldering flux paste formulated for use with soft soldering alloys for soldering with a soldering iron, hot air gun, flame or induction heating process. It is intended for use on difficult to solder materials such as stainless steel. It can also be used on mild or carbon steel and copper alloys such as brass and bronze.

Product Details

Composition:	Proprietary
Specification / Standard:	N/A
Active Range:	180-350°C

Conditions For Use

Read the Safety Data Sheet before use and wear protective equipment especially to eyes and skin.

First remove surface contamination from the parts to be soldered. They should be free from oil and grease; surface oxide should be mechanically removed. Carefully stir the solder flux before use. A layer of flux should then be applied, using a paint brush, to the joint surfaces before assembly of the parts.

The flux residues of this product, left after completion of the soldering operation, are corrosive and should be removed. For best results soak the components in warm water and then rinse before drying.

Store flux at ambient room temperature with the lid on.

Forms of Supply

1kg plastic containers.

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